

# ASSEMBLY GUIDE

## 500/600MM 5 DRAWER BASE

### REQUIRED TOOLS:

Cross Head Screw Driver  
Drill & Drill Bits  
Hammer  
Spirit Level  
PVA Wood Glue  
Pliers

### REQUIRED COMPONENTS:

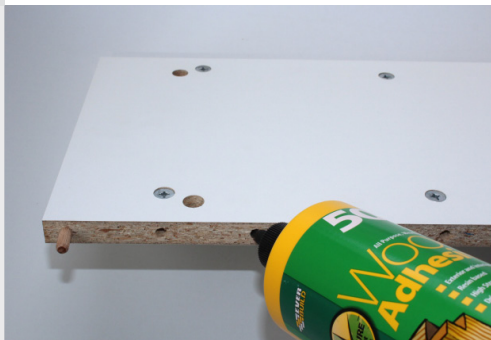
8x Wooden Dowels	4x Leg Sockets
8x Metal Dowels	4x Legs
8x Roundhead Screw for the back panel	
8x Roundhead Screw for Legs (2 per leg)	
5x Metal Drawers Sides & Runners	
130x Screws for drawers/runner construction	

### WARNING

This product should be assembled by a competent individual and according to the above instructions only. Failure to correctly install the product could result in it being dangerous. Please ensure that all components are included and if not, or if you have any other questions, please contact us by sending an email to; [sales@tradekitchensforall.co.uk](mailto:sales@tradekitchensforall.co.uk)

This product may contain small parts and solvent, which should be kept out of the way of children at all times. Seek immediate medical attention if any solvent comes into contact with eyes or is swallowed.

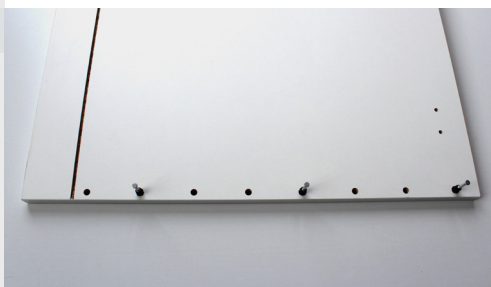
1.



Before assembly place on a solid flat surface and make sure that you have all the correct tools.

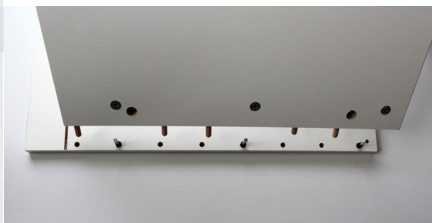
Insert the wooden dowels into the holes provided in the sides of the bottom panel. Prior to inserting, apply a small amount of wood PVA glue in the hole.

2.



Proceed to insert the metal dowels into the holes on the side panels, as per drawing.

3.



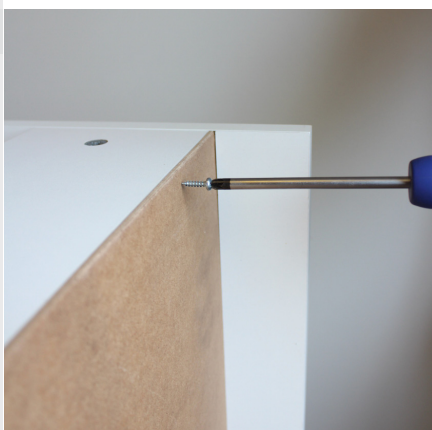
Insert the bottom panel into the corresponding holes and metal dowels on the side panels. At this stage be sure that the white edges of the bottom panel are facing the front of the cabinet. Then proceed to tighten the cams with a cross-head screw driver.

4.



Carry out the procedure above for positioning both the top two rails and then the centre rail.

5.



Insert the back panel into the grooves of the side panel. Fix into position using the roundhead screws provided, fixing 5 screws evenly spaced along the top and along the bottom of the panel into the top rail and the bottom panel.

6.



The leg sockets are inserted in to the remaining holes on the underside of the base panel. Twist in and ensure that the flat side of the socket is aligned to the front of the cabinet, leaving the curved edge facing the back. Use a hammer to gently tap in.



Using a screwdriver secure the socket in position by fixing in two roundhead screws into the holes provided on the socket.

Complete by inserting the leg into the socket.



#### WHEN FITTING IN POSITION:

To ensure your base unit is level, adjust each individual leg accordingly.

7.



Using a cross head screw driver fix the drawer runners into position according to the pre drilled holes provided using five screws for each runner.

8.



Make up the drawer, as per image, using again the cross head screw driver and six screws per side; four on the underside and two on the back.

Once complete place the drawer in at an angle, as shown to locate it onto the runners.

9.



Repeat the above process for the further 4 drawers

The finished product.